

Positive Rake Turning Inserts for Steel Applications

Deduct 25%
From List Price

Style PM Chipbreaker

ISO Chipbreaker Color Code	ANSI Insert Number	ISO Color Code Classification			List Price
		MP15	MP25	MPM35	
	CCMT-21.51-PM	1662251104	1663251104	1664251104	\$5.62
	CCMT-32.51-PM	1662251110	1663251110	1664251110	6.21
	CCMT-32.52-PM	1662251111	1663251111	1664251111	6.21
	DCMT-21.51-PM		1663251904		5.62
	DCMT-32.51-PM	1662251910	1663251910	1664251910	6.34
	DCMT-32.52-PM	1662251911	1663251911	1664251911	6.34
	TCMT-21.51-PM	1662253004	1663253004		5.62
	TCMT-32.51-PM	1662253010	1663253010	1664253010	6.41
	TCMT-32.52-PM	1662253011	1663253011	1664253011	6.41
	VCMT-221-PM		1663253714		6.03
	VCMT-331-PM		1663253722	1664253722	8.15
	VCMT-332-PM		1663253723	1664253723	8.15

Positive Rake Turning Inserts for Stainless and Aluminum

Deduct 25%
From List Price

Style PSF Chipbreaker

ISO Chipbreaker Color Code	ANSI Insert Number	ISO Color Code Classification	
		MM25	List Price
	CCMT-21.51-PSF	1667241104	\$5.62
	CCMT-32.51-PSF	1667241110	6.21
	CCMT-32.52-PSF	1667241111	6.21
	DCMT-21.51-PSF	1667241904	5.62
	DCMT-32.51-PSF	1667241910	6.34
	DCMT-32.52-PSF	1667241911	6.34
	TCMT-21.51-PSF	1667243004	5.62
	TCMT-32.51-PSF	1667243010	6.41
	TCMT-32.52-PSF	1667243011	6.41
	VCMT-2205-PSF	1667243754	6.03
	VCMT-221-PSF	1667243714	6.03
	VCMT-331-PSF	1667243722	8.15
	VCMT-332-PSF	1667243723	8.15

Style SAL Chipbreaker

ISO Chipbreaker Color Code	ANSI Insert Number	ISO Color Code Classification	
		MK10	List Price
	CCGT-21.51-SAL	1670291004	\$11.05
	CCGT-32.51-SAL	1670291010	11.46
	CCGT-32.52-SAL	1670291011	11.46
	DCGT-21.51-SAL	1670291804	11.06
	DCGT-32.51-SAL	1670291810	12.35
	DCGT-32.52-SAL	1670291811	12.35
	TCGT-21.51-SAL	1670292904	11.46
	TCGT-32.51-SAL	1670292910	13.71
	TCGT-32.52-SAL	1670292911	13.71
	VCGT-221-SAL	1670293514	15.38
	VCGT-331-SAL	1670293522	18.63
	VCGT-332-SAL	1670293523	18.63

Negative Rake Turning Inserts for Steel and Stainless Applications

Style SFF Chipbreaker

ISO Chipbreaker Color Code	ANSI Insert Number	ISO Color Code Classification		Price
		MP25	MPM35	
	CNMG-432-SFF	1663121532	1664121532	\$7.11
	TNMG-331-SFF		1664123222	6.93
	TNMG-332-SFF		1664123223	6.93
	TNMG-432-SFF	1663123232		9.95
	WNMG-431-SFF		1664124331	7.11
	WNMG-432-SFF	1663124332	1664124332	7.11
	WNMG-433-SFF		1664124333	7.11

Deduct 25%
From List Price

ISO Chipbreaker Color Code	ANSI Insert Number	ISO Color Code Classification	
		MMN15	Price
	CNMG-431-SFF	1665121531	\$9.01
	CNMG-432-SFF	1665121532	9.01
	DNMG-431-SFF	1665122231	11.09
	DNMG-432-SFF	1665122232	11.09