





Negative Rake Turning Inserts for Steel Applications

Deduct **25%**
From List Price

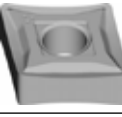



Style SLF Chipbreaker

		ISO Color Code Classification				
ISO Chipbreaker Color Code	ANSI Insert Number	MP10	MP15	MP25	MPM35	Price
	CNMG-431-SLF	1661101531		1663101531		\$7.11
	CNMG-432-SLF	1661101532		1663101532		7.11
	DNMG-331-SLF	1661102222		1663102222		6.86
	DNMG-431-SLF	1661102231		1663102231		8.73
	VNMG-331-SLF		1662103922	1663103922	1664103922	8.04
	VNMG-332-SLF		1662103923	1663103923	1664103923	8.04
	WNMG-431-SLF	1661104331		1663104331		7.11
	WNMG-432-SLF			1663104332		7.11
	WNMG-433-SLF			1663104333		7.11

Negative Rake Turning Inserts for Stainless, High-Temp Alloys and Aluminum

Deduct **25%**
From List Price




Style HLF Chipbreaker

		ISO Color Code Classification				
ISO Chipbreaker Color Code	ANSI Insert Number	MKN10	MKN15	Price	MMN15	Price
	CNGP-4302-HLF		1669191361	\$11.78	1665191361	\$15.11
	CNGP-4305-HLF	1668191359	1669191359	11.78	1665191359	15.11
	CNGP-431-HLF	1668191331	1669191331	11.78	1665191331	15.11
	CNGP-432-HLF				1665191332	15.11
	DNGP-4305-HLF		1669192059	13.10	1665192059	15.66
	DNGP-431-HLF	1668192031	1669192031	13.10	1665192031	15.66
	DNGP-432-HLF	1668192032	1669192032	13.10	1665192032	15.66
	DNGP-4405-HLF		1669192060	13.52	1665192060	16.74
	DNGP-441-HLF		1669192035	13.52	1665192035	16.74
	DNGP-442-HLF		1669192036	13.52	1665192036	16.74
	VNGP-3305-HLF	1668193857	1669193857	13.10	1665193857	16.53
	VNGP-331-HLF	1668193822	1669193822	13.10	1665193822	16.53
	VNGP-332-HLF		1669193823	13.10		
	WNGP-431-HLF		1669194131	11.96		
	WNGP-432-HLF		166919132	11.96		

Negative Rake Turning Inserts for Cast Iron Applications

Deduct **25%**
From List Price

Style N - No Chipbreaker

		ISO Color Code Classification			
ISO Chipbreaker Color Code	ANSI Insert Number	MKN10	Price	MK15	Price
	CNMA-431-N	1668301431	\$5.48		
	CNMA-432-N	1668301432	5.48	1670301432	\$8.12
	CNMA-644-N	1668301449	11.78	1670301449	
	SNMA-432-N			1670302632	8.04
	SNMA-644-N	1668302649	11.92	1670302649	17.23
	SNMA-866-N			1670302652	34.47
	WNMA-432-N			1670304232	8.12
	WNMA-433-N	1668304233	5.89	1670304233	8.12

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Prices subject to change without notice.

What do the ISO Color Codes mean?

Use the chart at the right to determine the best grade and chipbreaker combination for your applications.

ISO Color Code Classification	
Color	Material Application
	Steels
	Stainless Steels
	Cast Iron
	High Temperature Alloys
	Aluminum and Non Ferrous